



# PowerA Fusion Controller For Xbox One Buttons Replacement

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## INTRODUCTION

The buttons in your controller are the ones that let you move around in the games. Learn how to replace them with this guide.

### TOOLS:

- [Tweezers](#) (1)
- [JIS #1](#) (1)

### PARTS:

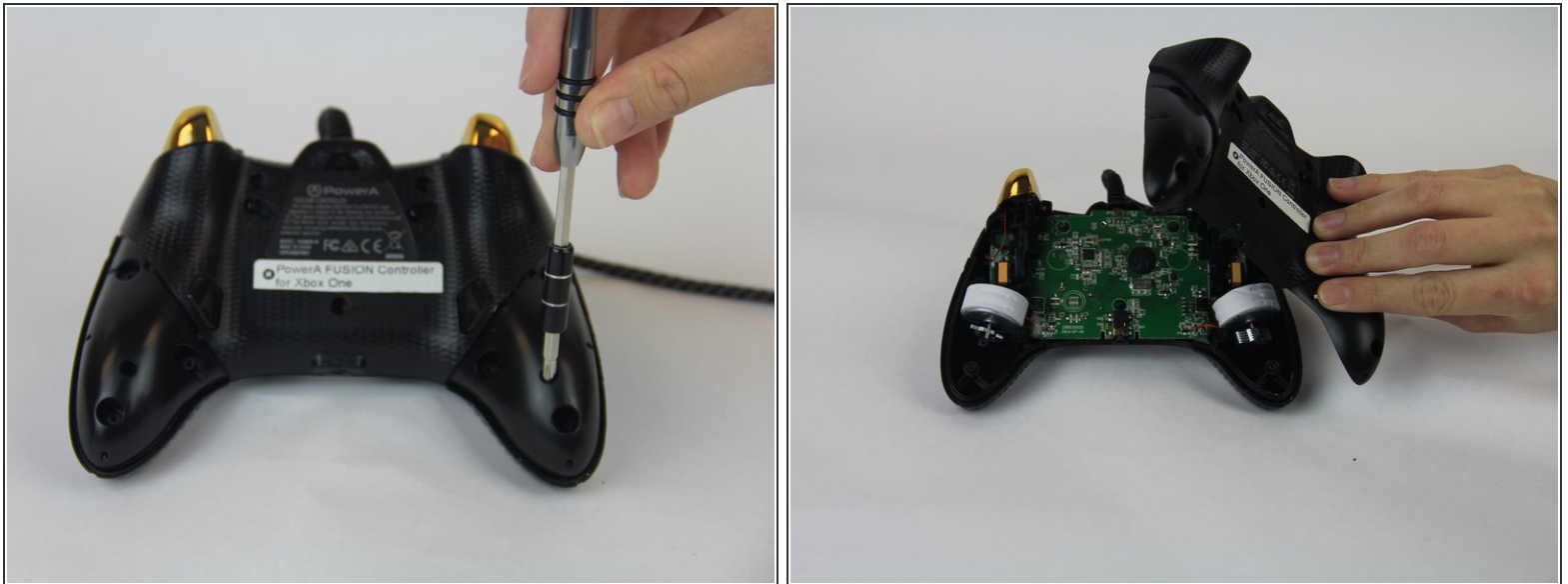
- [Xbox One Controller Action Button Covers](#) (1)
- [Xbox One Wired Controller Action Button Gasket](#) (1)

## Step 1 — Buttons



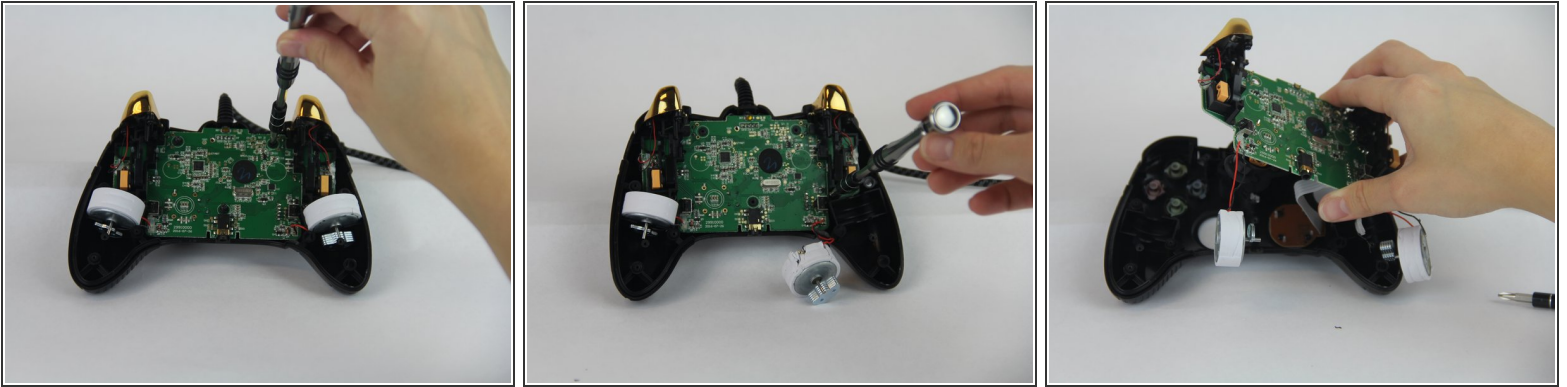
- Remove the (9) nine 9.2mm screws with a JIS #1 screwdriver.
- Remove the two bottom plastic grip covers.

## Step 2



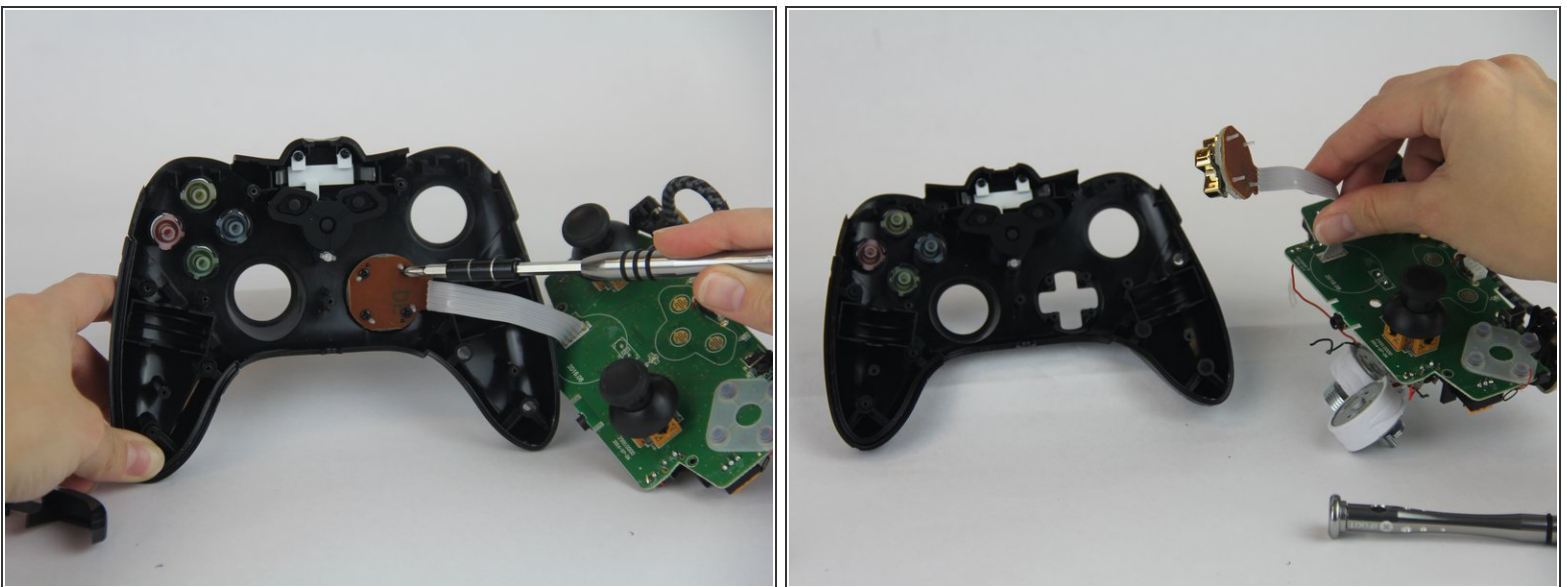
- Remove the (2) two 9.2mm screws with a JIS #1 screwdriver.
- Remove the back cover of the controller.

### Step 3



- Remove the (5) five 9.2mm screws with a JIS #1 screwdriver.
- Lift the motherboard and let it hang.

### Step 4



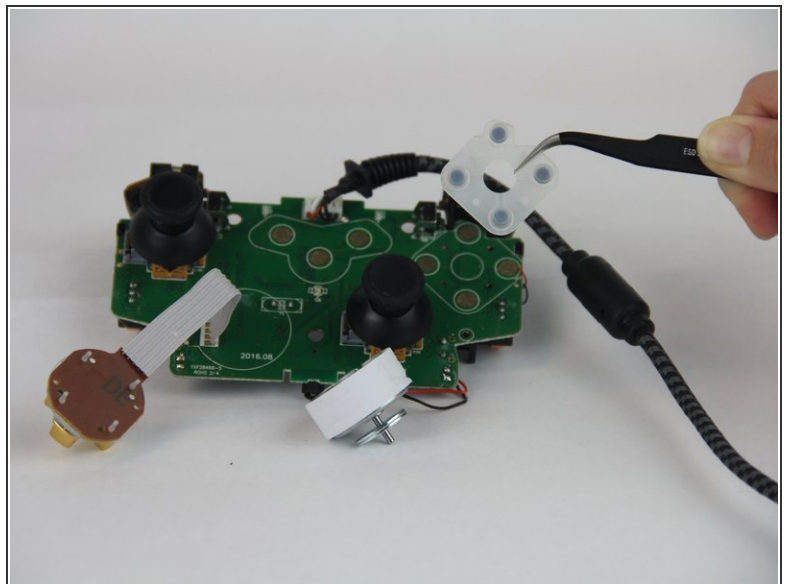
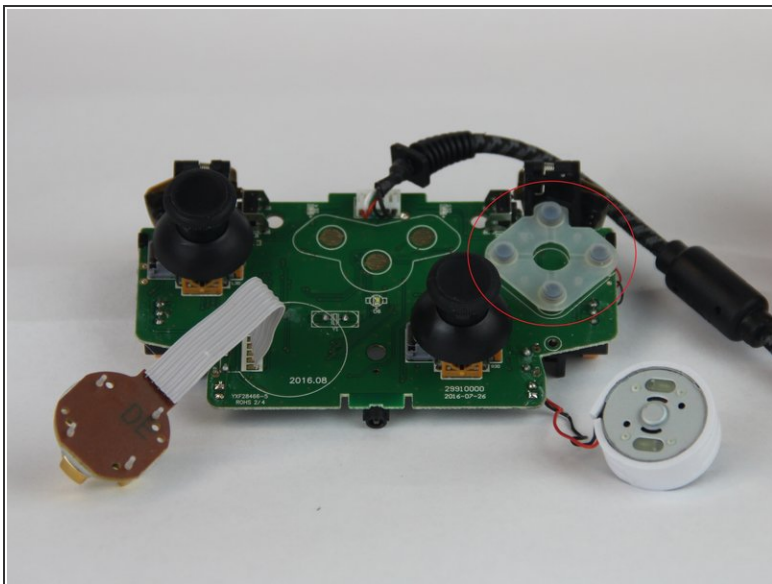
- Remove the (4) four 9.2mm screws that are holding the motherboard to the controller.
- Put the motherboard aside.

## Step 5



- Remove the buttons.

## Step 6



- Go back to the motherboard, and remove the buttons' gasket with a tweezler.

To reassemble your device, follow these instructions in reverse order.