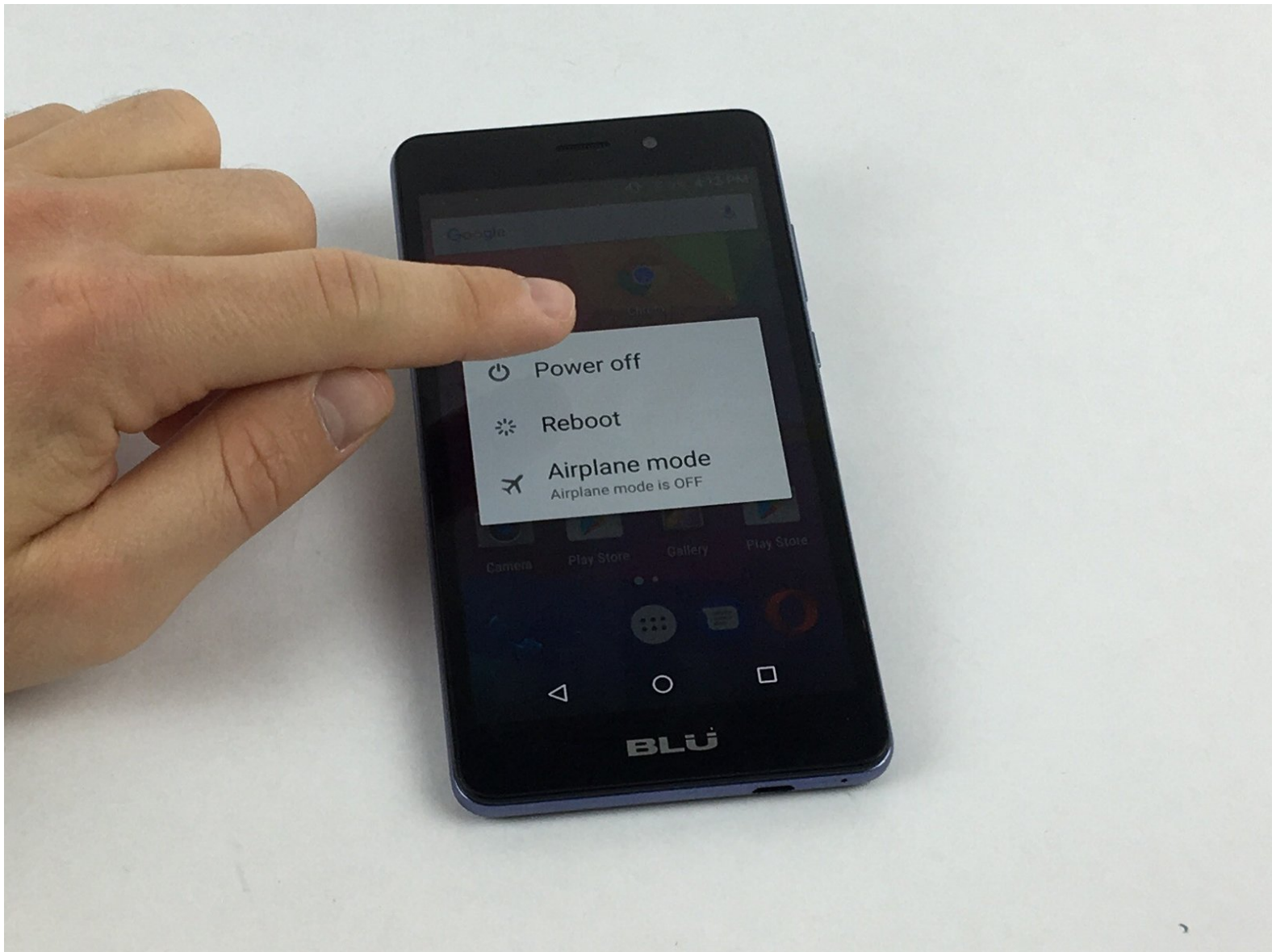




BLU Life XL Speaker Replacement

Blu Life XL (L050U) Screen Digitizer Replacement

Written By: James Whitlow



INTRODUCTION

The Blu Life XL can have issues with the speaker. Follow this guide to replace the speaker and enjoy crystal clear audio.

TOOLS:

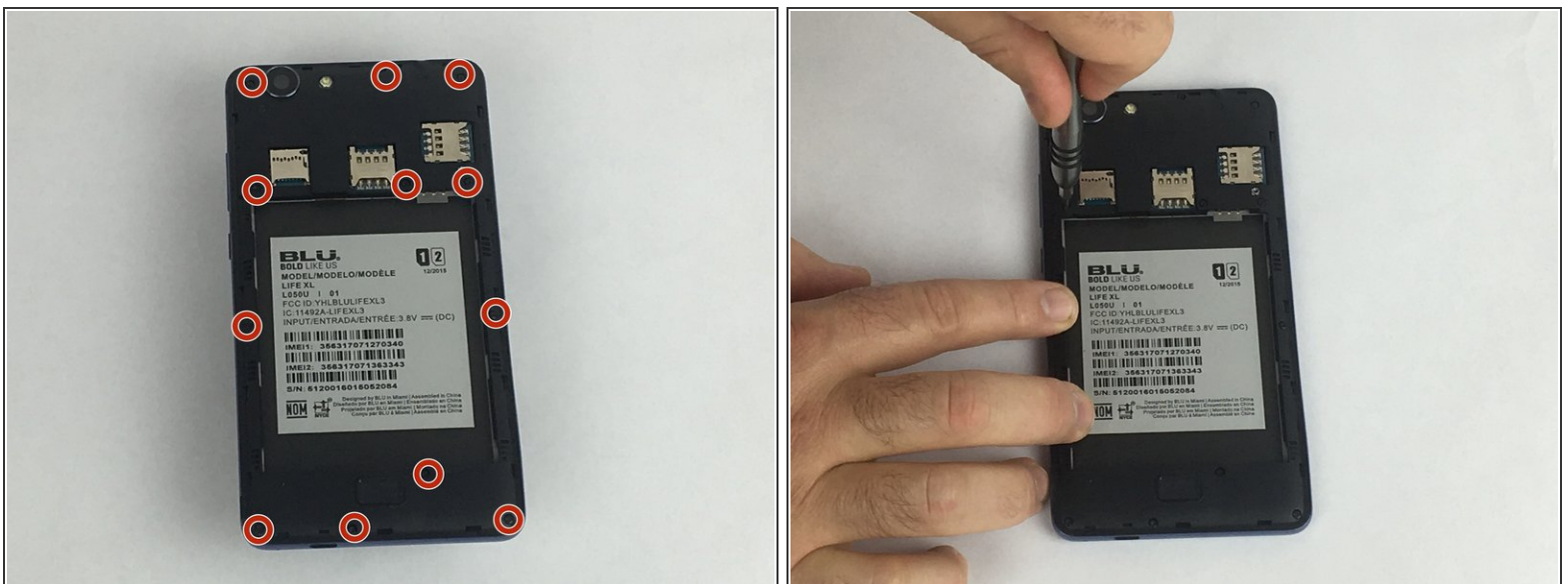
- [iFixit Opening Tools](#) (1)
 - [Tweezers](#) (1)
 - [Metal Spudger](#) (1)
 - [Phillips #000 Screwdriver](#) (1)
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Step 1 — Speaker



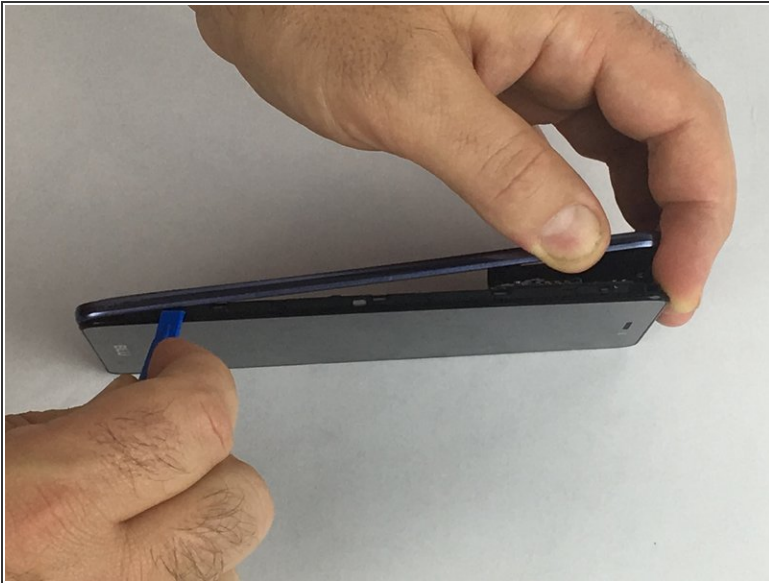
- Turn the device off by holding down the power button for up to 5 seconds and then tapping the "Power off" button on the screen.
- Remove the rear cover using your hands at the lip on the device back cover. No tools required.
- Remove the battery by lifting the lower edge of the battery up first.

Step 2



- Remove twelve 2.1mm Phillips head screws from the rear plate using the Phillips#000 Screwdriver

Step 3



- Use a prying tool to separate the rear plate from the phone.
- Firmly press the prying tool into the gap between the front glass and rear plate. This gap is located on all sides of the phone.
- If the prying tool is not working try using your fingernails on the side of the phone. Once a small area of the rear plate is released continue to use the prying tool.
- Run the prying tool around the entire phone separating the rear plate from the frame.

Step 4



- Gently flip the tan cable lock back to release the ribbon cable from the lower PCB Board.
- Using a plastic or metal spudger gently pull the ribbon cable from its socket.
- Remove the 3mm screw from the PCB Board using Phillips#000 Screwdriver.

Step 5



- Locate the speaker and connected haptic motor (The circular object on the left) on the lower PCB board of the phone.
- Using a prying tool lightly pry around all edges of the PCB Board until it releases from the adhesive backing.
- Use the same process as above to remove the Haptic motor. It has the black and red wire connected to it and the PCB Board