



# DOSS SoundBox Speaker Replacement

In this guide you will learn how to remove and replace a faulty speaker in the DOSS SoundBox.

Written By: Brendan Harkreader



## **TOOLS:**

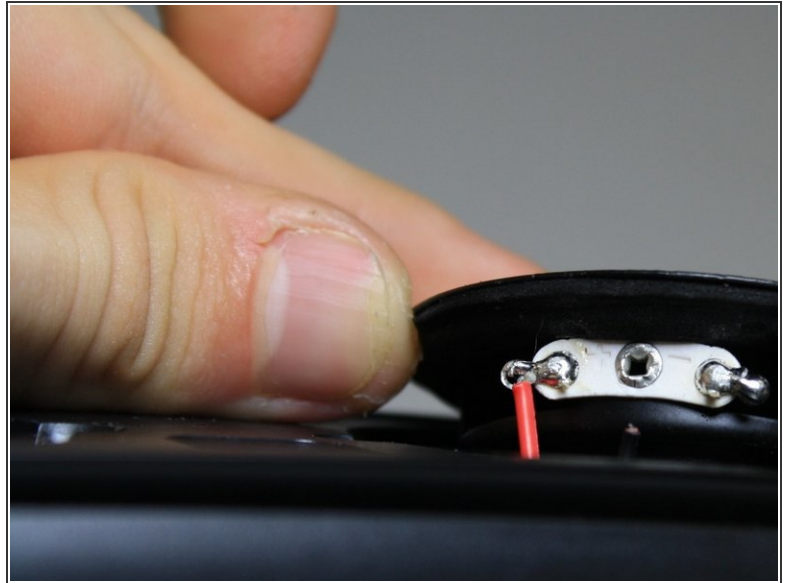
- [Soldering Station](#) (1)
  - [J00 JIS Screwdriver](#) (1)
  - [Solder](#) (1)
  - [iFixit Opening Tools](#) (1)
  - [Magnetic Project Mat](#) (1)
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## Step 1 — Speaker Removal



- Use the JIS #00 screwdriver to remove the 3/32" screws that secure the speaker to the body.
- Remove the smaller 3/32" screws that secure the left side of the speaker with a JIS #1 screwdriver.
- ⓘ The smaller screws are still the same length, but they have smaller screw heads. You can use the same screwdriver for both.
- ☑ Using a Magnetic Mat throughout this process will help prevent losing screws.

## Step 2



- Use the Plastic Opening Tool to gently lift the speaker enough to see the connected wires.

## Step 3



- Use a soldering iron to de-solder the two speaker wires from the speaker itself.
  - The speakers are ready to be removed and replaced.
- i** Ensure that the device is turned off when handling bare wire.

Soldering iron is very hot.



To reassemble your device, follow instructions in reverse order.

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