



How to Replace the Adhesive for Your Motorola Phone

Follow this guide to replace the back cover...

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INTRODUCTION

Follow this guide to replace the back cover adhesive on your Motorola phone. This process is a general procedure that applies to a Motorola phone with a plastic back cover.

If your back cover comes off without the camera bezel, follow [this guide](#).

TOOLS:

Spudger (1)

Microfiber Cleaning Cloths (1)

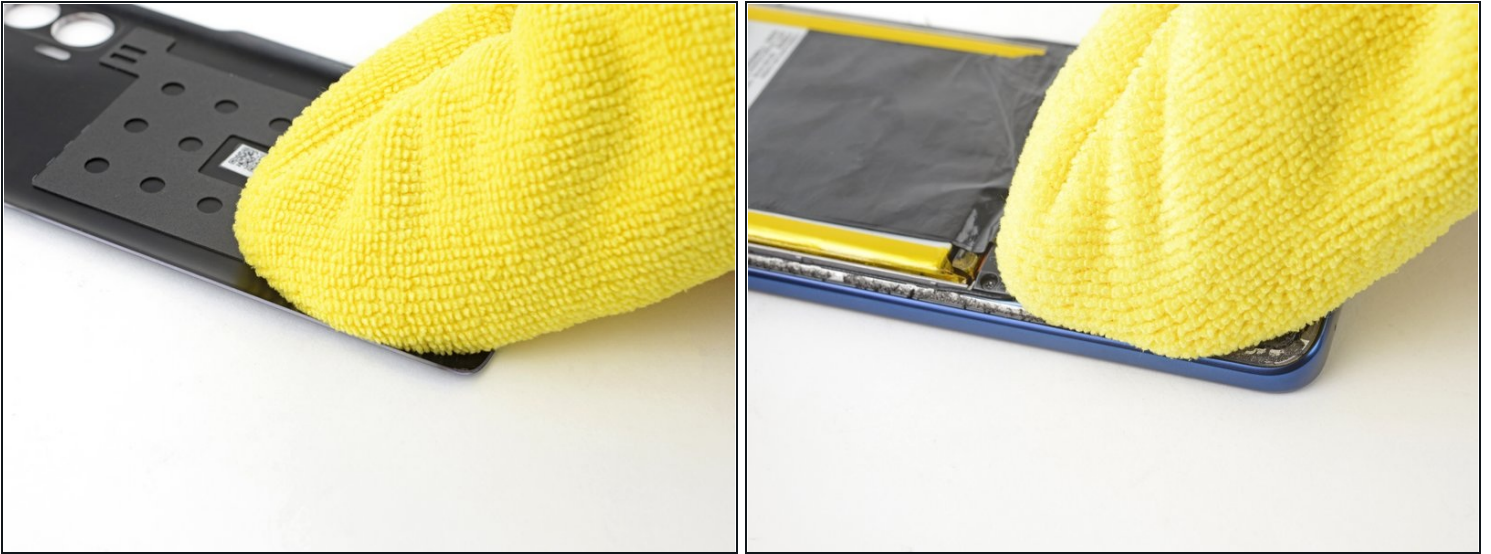
Isopropyl Alcohol (90% or Greater) (1)

Step 1 — Scrape off the old adhesive



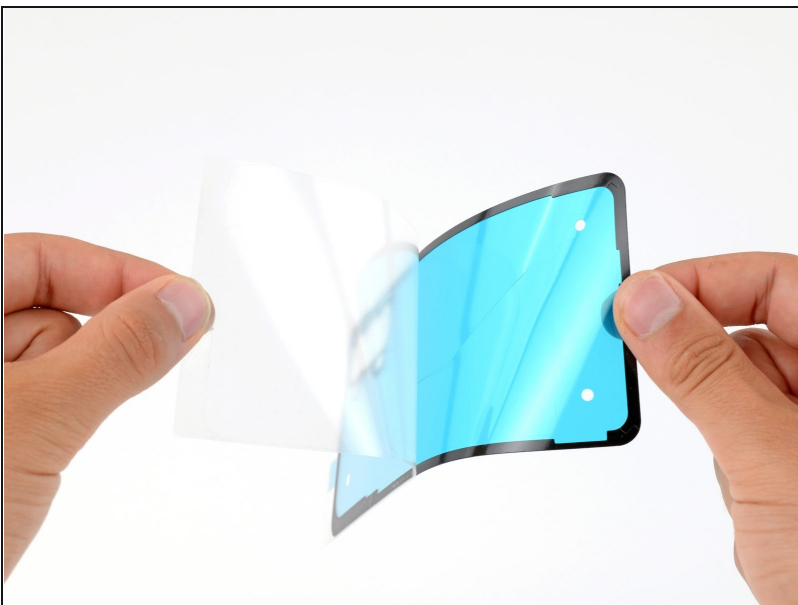
- Use the flat end of a spudger or your fingernail to scrape and remove the old adhesive from the phone body and back cover.
 - ⓘ Pay attention to areas around the cameras and outer edge of the phone. Any remaining chunks will prevent your part from aligning properly.

Step 2 — Remove the remaining adhesive



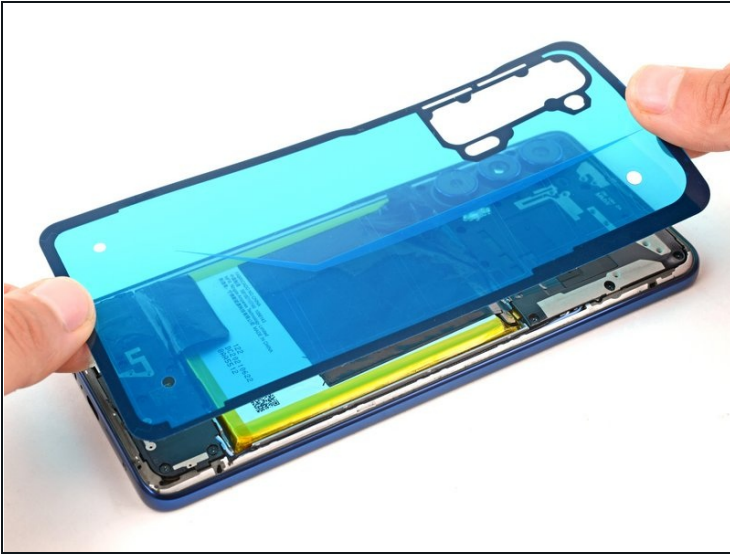
- Apply a few drops of high-concentration (90% or higher) isopropyl alcohol to any remaining adhesive.
- Use a [microfiber cloth](#) to remove the remaining adhesive.
- ① If you are having trouble removing the adhesive, apply a few drops of alcohol to the adhesive and scrape it with a spudger.

Step 3 — Remove the protective film



- Remove the clear protective film from the new adhesive.

Step 4 — Apply the adhesive



⚠ Be very careful during this step! The adhesive is very sticky, and can't be repositioned once it sticks. Misaligned adhesive can lead to an improper seal.

- **Before** placing the adhesive on the frame, use the cameras to ensure the adhesive's proper alignment.
- Lay the adhesive on the frame.
- Press down firmly on the adhesive along the perimeter of the midframe to secure it to the phone.

Step 5



- Grab the blue protective film's pull tab on the top of the phone and pull towards the bottom of the phone.

⚠ Pull carefully so the adhesive does not separate from the phone.

Step 6 — Put the back cover on



- ① If your phone has a rear fingerprint sensor, make sure to [secure it in its cutout](#) on the back cover before proceeding.
- Align the back cover over the back of the phone.
- Press down firmly for one minute along the perimeter of the back cover and camera bezel to secure it with the new adhesive.