



# Sharper Image iPulse SI325 Outer Case Replacement

Use this guide to disassemble the outer case of the Sharper Image iPulse SI325.

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## INTRODUCTION

This guide will show you how to replace the white outer shell of the speaker system. Minimal disassembly is needed.

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### TOOLS:

- [Phillips #2 Screwdriver](#) (1)
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## Step 1 — Outer Case



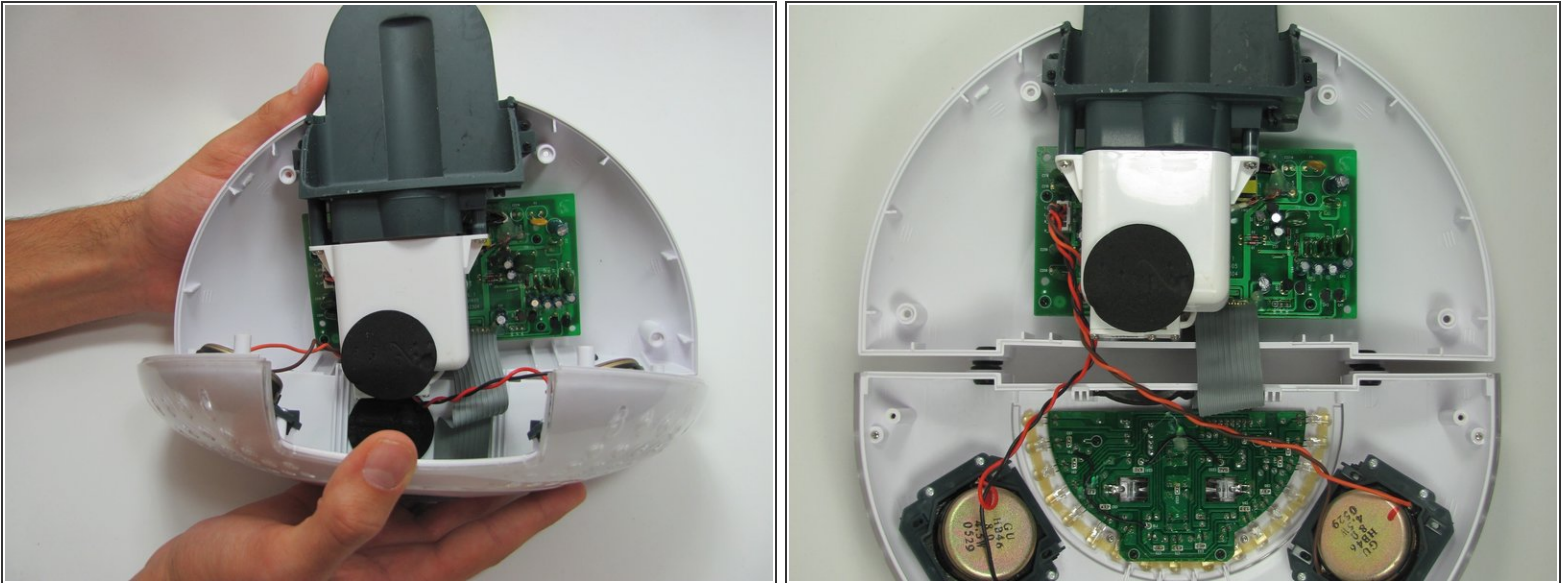
- Gently position the device so that the buttons and speakers lie face down.
- Unplug the power cord from the "DC Input."

## Step 2



- Remove the four 12mm phillips head #2 screws located along the outer edge of the white case.
- ⚠ Be careful! There are two small, easily-broken, plastic tabs at the bottom of the device keeping it together.
- Once you remove the screws, pick the device up so that the grey label on the bottom of the device faces toward you.
- With your thumbs on either side of the grey label, slowly push with both thumbs until the case pops open.
- ⓘ A small gap will open as the two tabs are released.
- ⚠ Do not pull the two halves apart yet. They are held together by the speaker wire.

### Step 3



- Grip both sides of the top round part of the case and carefully open it like a clam. The bottom of the two halves are connected by the speaker wire. Do not separate by more than 1 centimeter.
- Grip either side of the top round part of the case and carefully open the device to reveal all the hidden treasures inside!
- Lay the device down, so that all the internal components are facing upwards.

To reassemble your device, follow these instructions in reverse order.