



# HTC Ozone Frame Replacement

Removal of the plastic frame in order to gain access to internal components.

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## INTRODUCTION

Internal components of a cell phone device are protected by a plastic frame (i.e. motherboard, keyboard, screen, etc.)

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### TOOLS:

- [iFixit Opening Tools](#) (1)
  - [T5 Torx Screwdriver](#) (1)
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## Step 1 — Rear Battery Cover



- Flip the phone over to have the rear cover facing up.
- The camera lens should be towards the top of the phone.

## Step 2



- Slide the cover up, towards the top of phone, to unlock the battery cover.
- Lift the cover off phone and remove it.

### Step 3 — Battery



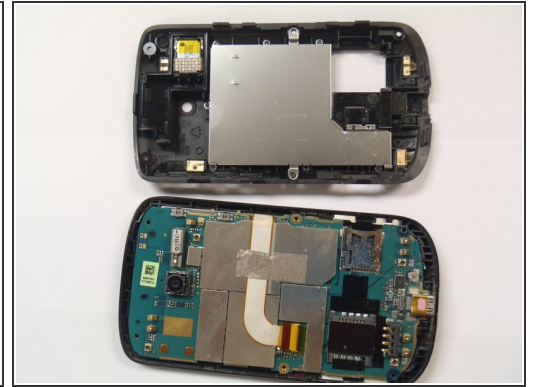
- Use your finger to push the top of the battery downwards and lift the battery out of the phone.

### Step 4 — Frame



- Remove the six Torx #5 screws that are securing the rear frame.

## Step 5



- Pry the frame open, releasing the eight plastic tabs around the edge of the frame, using the plastic opening tool.
  - ⓘ A plastic card can be used instead of the plastic opening tool.

To reassemble your device, follow these instructions in reverse order.