



iPhone 4S Speaker Enclosure Assembly Replacement

Prereq when logic board is removed.

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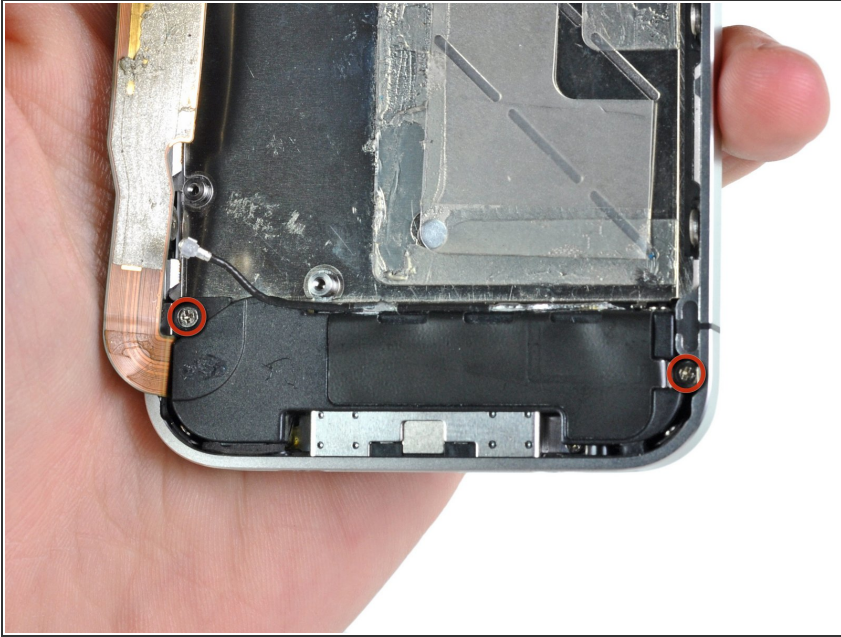
INTRODUCTION

Prereq when logic board is removed.

TOOLS:

- [Phillips #000 Screwdriver](#) (1)
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Step 1 — Speaker Enclosure Assembly



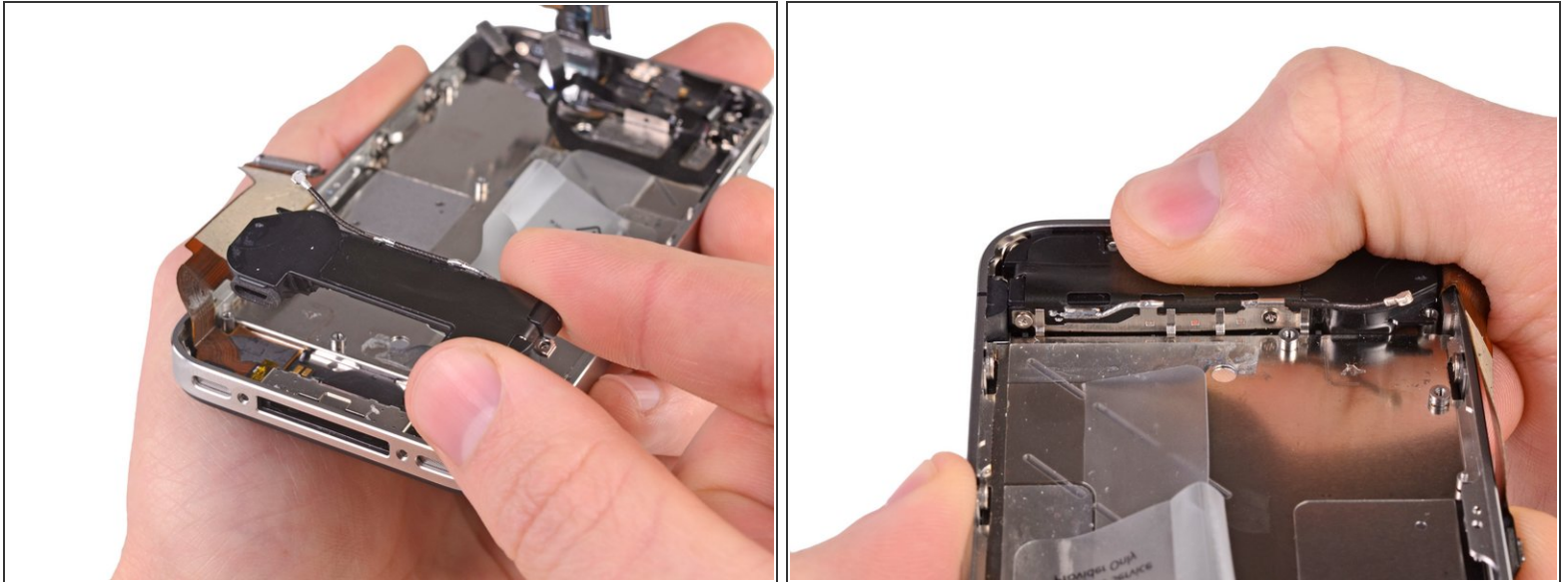
- Remove the two 2.4 mm Phillips screws from the sides of the speaker enclosure assembly.

Step 2



- Remove the small plastic bracket that was installed under the screw closest to the dock connector cable.

Step 3



- Remove the speaker enclosure assembly from the iPhone.
- ⓘ Before reinstalling the speaker enclosure assembly's screws, be sure the Wi-Fi grounding fingers are installed below the lip in the iPhone's metal case as seen in the second picture.
- ⚠ Before reassembly, be sure to clean all metal-to-metal contact points between the grounding fingers of the Wi-Fi antenna and the case of the iPhone with a de-greaser such as windex or isopropyl alcohol. The oils on your fingers have the potential to cause wireless interference issues.

To reassemble your device, follow these instructions in reverse order.

This document was last generated on 2019-07-11 07:57:37 AM.